



iPhone

Apple Recycler Guide

April 2023

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About This Guide

Apple Recycler Guides provide guidance for electronics recyclers on how to disassemble products to maximize recovery of resources. The guides provide step-by-step disassembly instructions and information on the material composition to help recyclers direct fractions to the appropriate material recycler.

To conserve important resources, we work to reduce the materials we use and aim to one day source only recycled or renewable materials in our products. A key path to reaching that goal is resource recovery from end-of-life electronics.

Disassembly procedures are intended to be performed only by trained electronics recycling professionals. The recycler is responsible for independently evaluating and ensuring compliance with all applicable environmental, health, and safety laws related to the work. These include but are not limited to laws relating to the management, handling, shipping, and disposal of the outputs of this work as waste and laws in place to ensure the health and safety of all employees who support this work.

For questions or feedback about this guide, email contactesci@apple.com.

Identification

You can find the model number on the back of the iPhone.



*Model number:
A1203*

Directive 2012/19/EU Annex VII Components

Directive 2012/19/EU Annex VII requirements apply to the following substances and components.

Substance/Component	Apple Part Name	Removal Instructions
Printed circuit board if the surface is greater than 10 square centimeters	Main logic board	Follow steps 1–10
External electric cables	Power adapter, charge cable	Follow step 1
Battery	Lithium-ion polymer battery	Follow steps 1–8
Cover glass and liquid crystal display (LCD) cell if the surface is greater than 100 square centimeters	LCD cell	Follow steps 1–17
No further substances or components as listed in Annex VII		

Safety Considerations

The recycler is responsible for independently evaluating all activities undertaken by its employees to perform or support the work and ensuring compliance with all applicable health and safety laws related to the work. These include but are not limited to laws relating to the health and safety of all employees who perform or support this work. The recycler is also responsible for evaluating the workspace and ensuring that the area in which the work is to be undertaken is designed using ergonomic best practices and meets all ergonomic requirements to ensure the protection of its employees.

Personal Protective Equipment

Personal protective equipment should be worn during the entire recycling process.



Wear hand protection



Wear protective clothing



Wear eye protection



Wear foot protection

Battery Safety

This product uses a lithium-ion polymer battery. Before beginning any disassembly work, ensure a safe working procedure for handling lithium-ion batteries has been established, which could include discharging the batteries so that they can be more safely managed. The following considerations may also be included:

- Remove anything from your person that could conduct energy, such as jewelry and watches, to avoid electric shock to yourself or the logic board.
- To avoid the potential for thermal runaway and the release of potentially noxious fumes, don't puncture, strike, or crush lithium-ion polymer batteries or devices powered by them.
- Don't throw, drop, or bend the battery.
- Don't expose the battery to excessive heat or sunlight.
- Don't use tools that are sharp or conduct electricity.
- Keep your workspace clear of foreign objects and sharp materials.
- Dispose of batteries according to local environmental laws and guidelines.

Workspace safety guidelines

- Use heat-resistant gloves and safety glasses.
- Keep a sand dispenser within arm's reach (2 feet or 0.6 m) on one side of the workstation, not above the workstation. The dispenser should be a wide-mouthed, quick-pour metal container with a flip-top lid or tray that contains 8–10 cups (1.9–2.4 L) of clean, dry, untreated sand.
- Keep the battery at least 2 feet (0.6 m) from paper and other combustible materials.
- Work in an area with adequate ventilation.

Handling a thermal runaway

If you notice any of the following signs, a thermal runaway is likely underway, and you should act immediately:

- The lithium-ion polymer battery or a device containing one begins to smoke or emit sparks or soot.
- The battery pouch suddenly and quickly puffs out.
- You hear hissing or popping sounds.

Don't use water or an ABC/CO₂ fire extinguisher on a thermal runaway battery or a device containing one. Water and ABC/CO₂ fire extinguishers will not stop the reaction.

Do smother the battery or device immediately with plenty of clean, dry sand, dumped all at once. Timing is critical; the faster you pour all the sand, the faster the thermal runaway will stop.

Do leave the room for 30 minutes if the thermal runaway causes any irritation.

Do wait 30 minutes before touching the battery. Wear heat-resistant gloves and safety glasses to remove the battery from the sand, or use a touchless thermometer to measure the battery temperature. Only touch the battery when the event has finished.

Do dispose of the damaged battery or device (including any debris removed from the sand) according to local environmental laws and guidelines.

Hazard Warnings



Rechargeable battery hazard



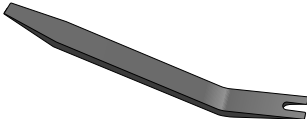
Chemical exposure hazard



Broken glass hazard

Recommended Tools

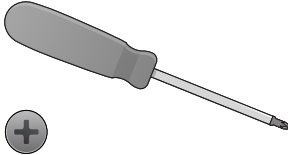
Miniature plastic pry bar



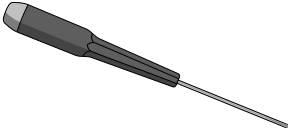
Miniature pry bar



Phillips screwdriver



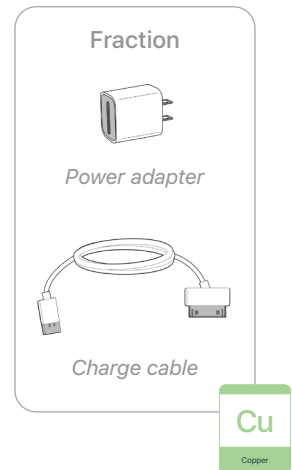
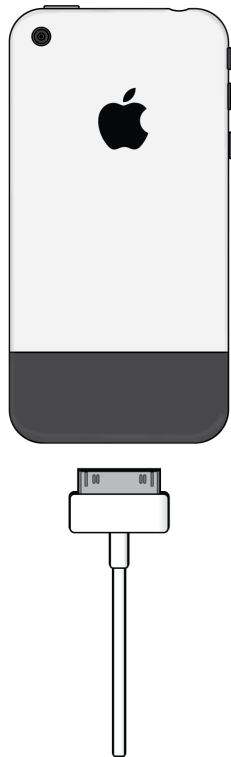
Precision slotted screwdriver



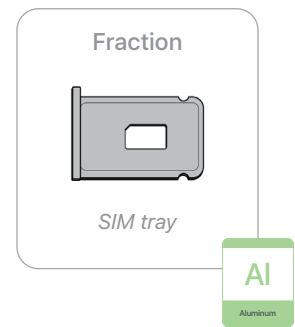
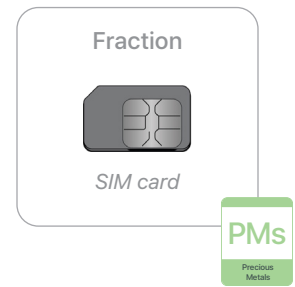
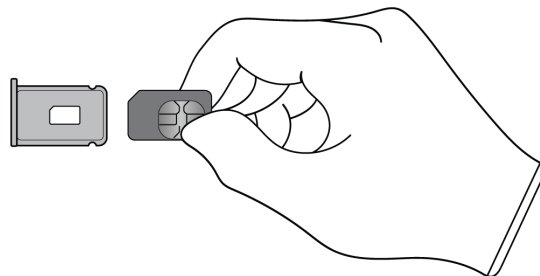
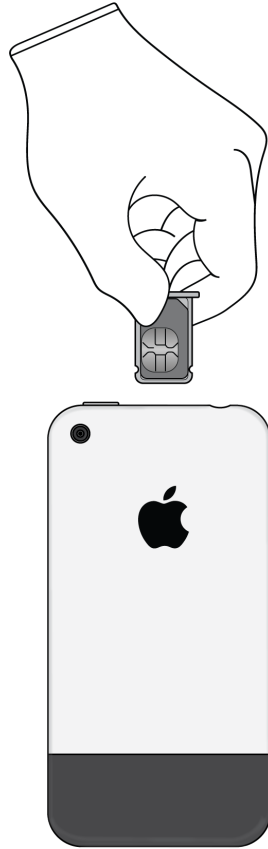
Disassembly Instructions

1. Remove the power adapter and the charge cable.

- » *Ensure that the iPhone is turned off.*
- » *Unplug the power adapter. Disconnect both ends of the charge cable.*

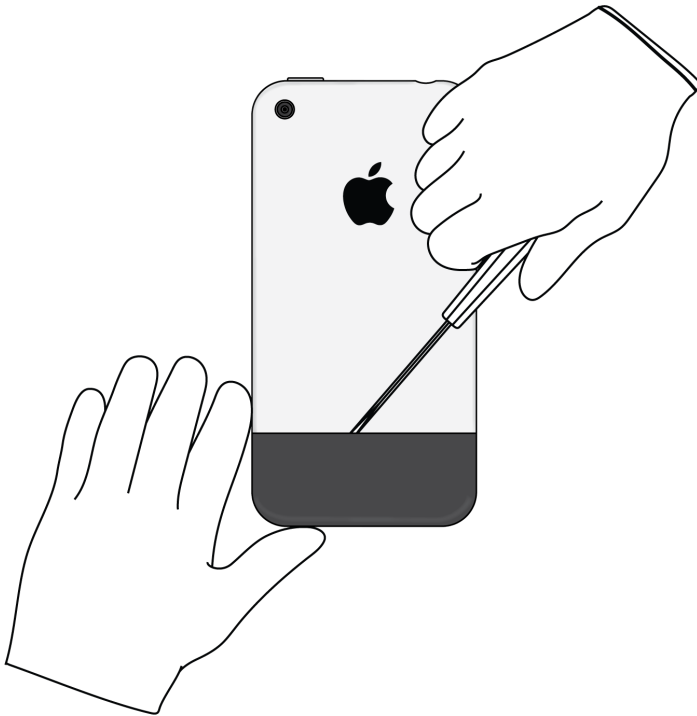


2. Remove the SIM tray. Separate the SIM card from the SIM tray.

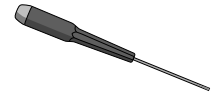


3. Remove the antenna cover.

- » *Hold the iPhone facedown.*
- » *Insert the tool tip between the antenna cover and back panel. Push the handle down to pry off the antenna cover.*



Tools Used



Fraction

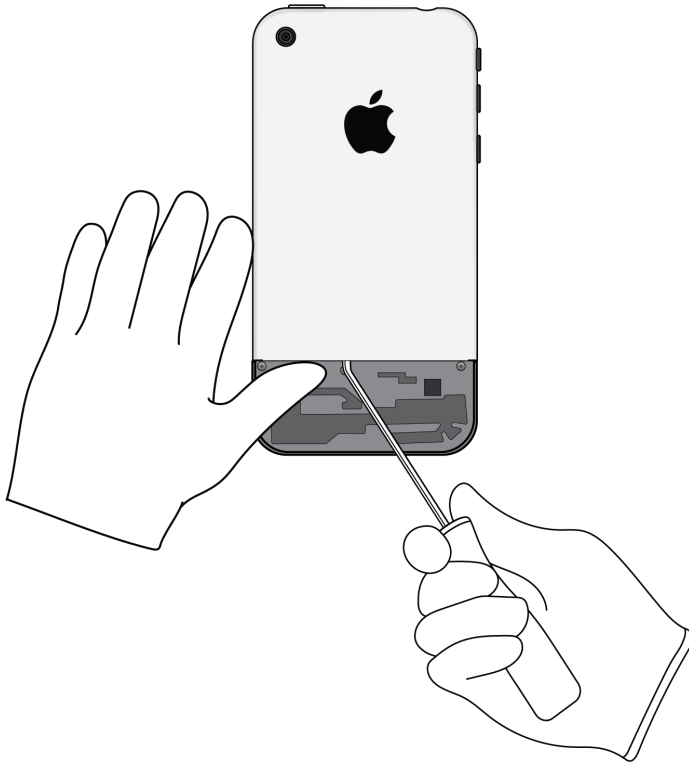


Antenna cover

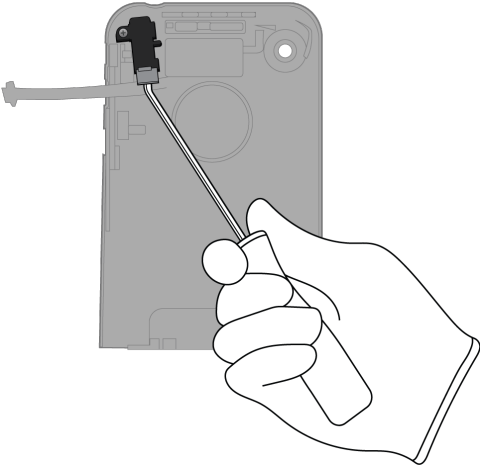
PL

Plastics

4. Pry off the back panel. Set the enclosure aside.



5. Inside the back panel, pry off the headphone jack.



Tools Used



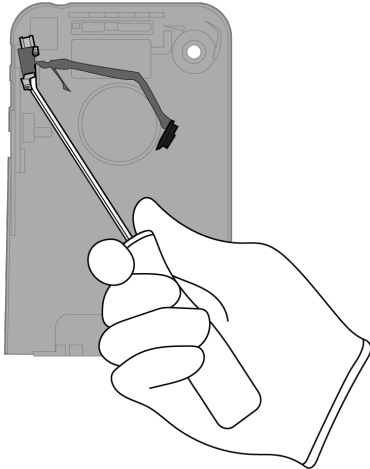
Fraction



Headphone jack

Cu
Copper

6. Pry off the vibration motor.



Tools Used



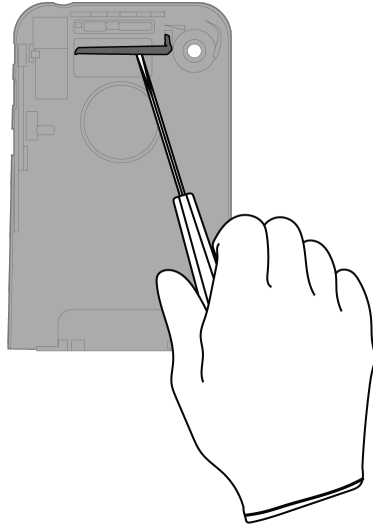
Fraction



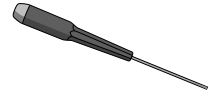
Vibration motor

Cu
Copper

7. Pry off the ribbon cable.



Tools Used



Fraction



Ribbon cable

Cu

Copper

Fraction



Back panel

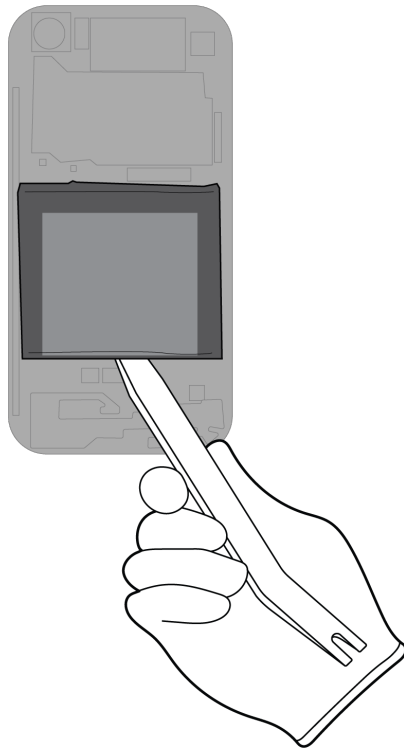
Al

Aluminum

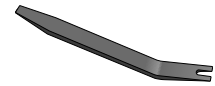
8. From the enclosure, carefully remove the lithium-ion polymer battery.



Rechargeable battery hazard



Tools Used



Fraction

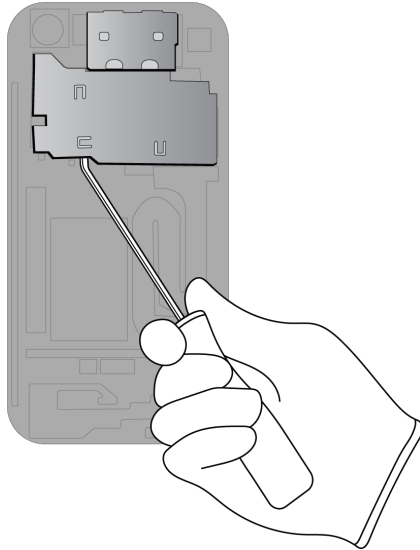


Lithium-ion polymer battery

BT

Battery

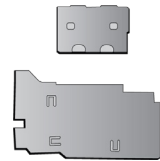
9. Pry off the main logic board covers.



Tools Used



Fraction

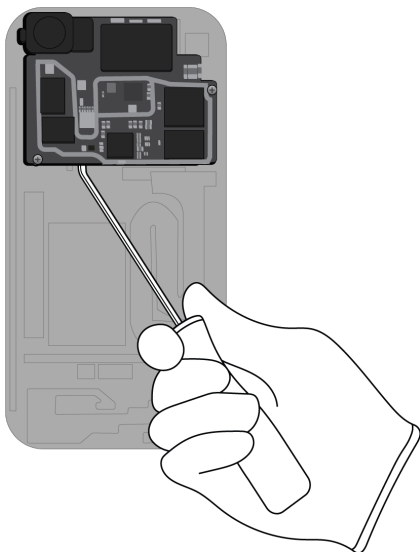


Main logic board covers

Fe

Ferrous

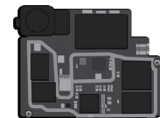
10. Pry off the main logic board.



Tools Used



Fraction

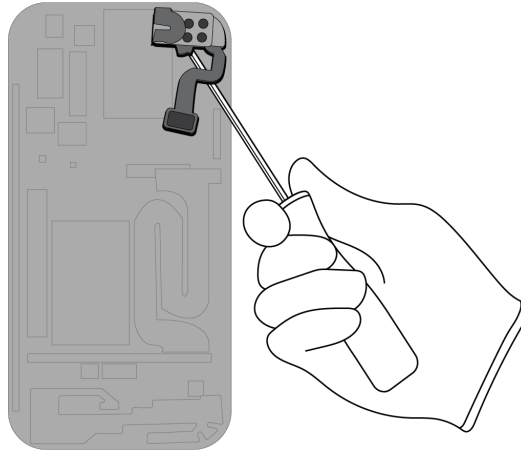


Main logic board

PMs

Precious Metals

11. Pry off the upper antenna.



Tools Used



Fraction

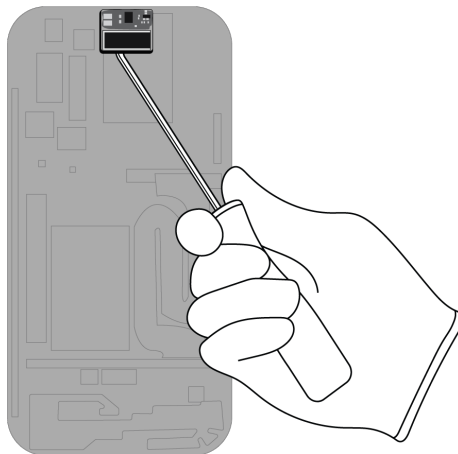


Upper antenna

Cu

Copper

12. Pry off the receiver.



Tools Used



Fraction

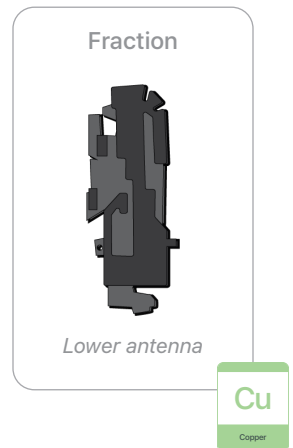
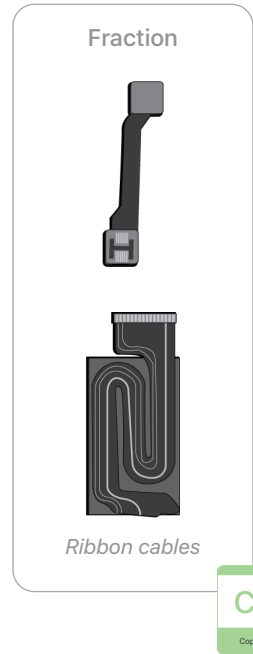
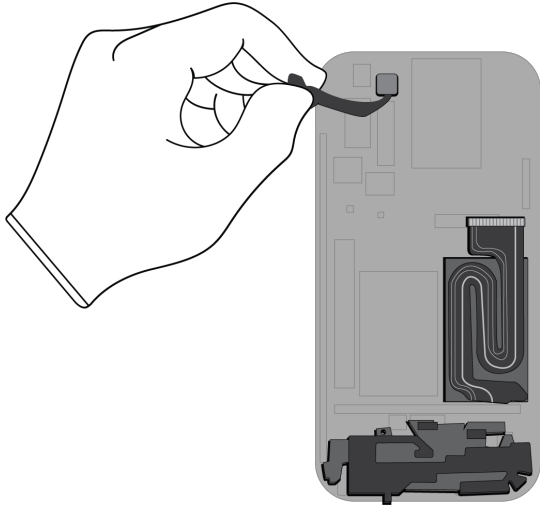


Receiver

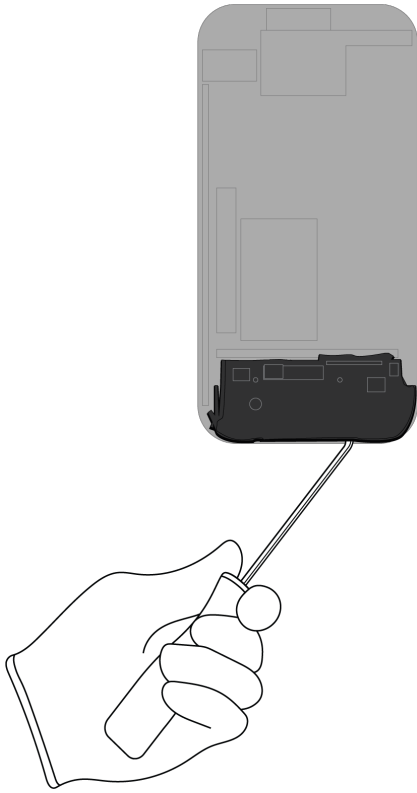
REE

Rare Earth Elements

- 13.** Remove the two ribbon cables and the lower antenna by hand.



14. Pry off the speaker lid.



Tools Used



Fraction

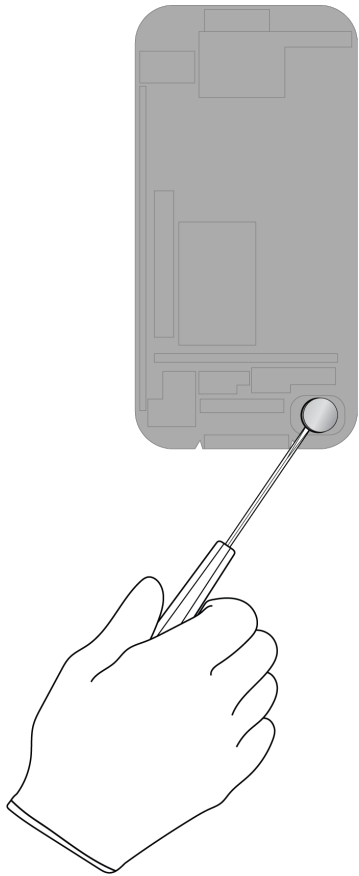


Speaker lid

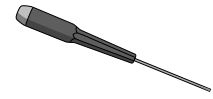
PL

Plastics

15. Pry off the speaker.



Tools Used



Fraction

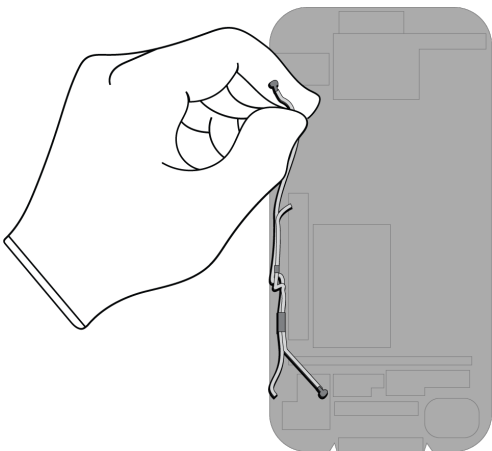


Speaker

REE

Rare Earth
Elements

16. Remove the wires.



Fraction



Wires

Cu

Copper

17. Remove the LCD cell.



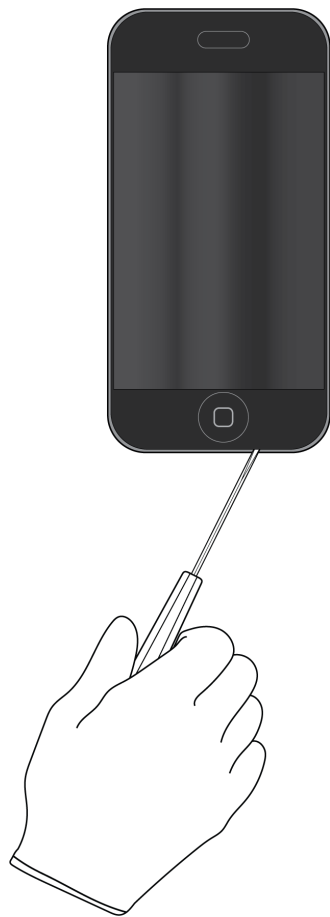
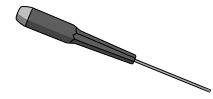
Broken glass hazard



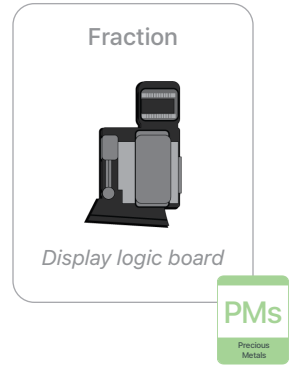
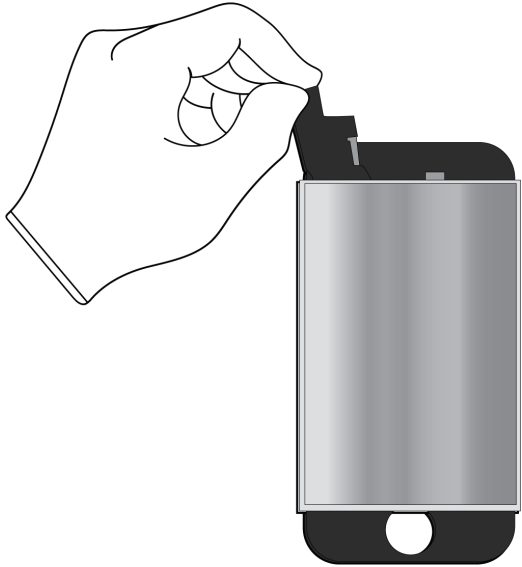
Chemical exposure hazard

» *With the display face up, pry off the LCD cell. Set the enclosure aside.*

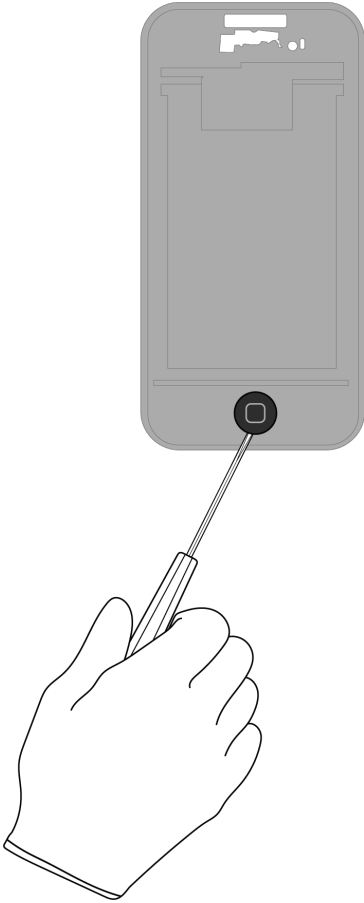
Tools Used



» Separate the display logic board from the LCD cell by hand.




18. Inside the enclosure, pry off the Home button.



Tools Used



Fraction

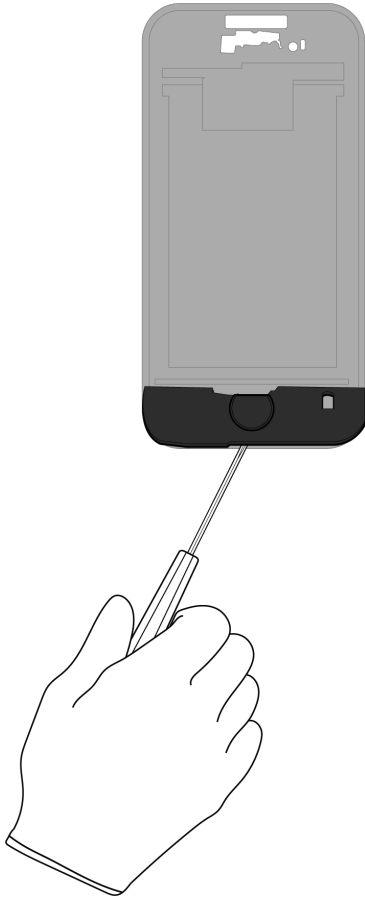


Home button

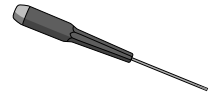
Cu

Copper

19. Pry off the Home button assembly.



Tools Used



Fraction

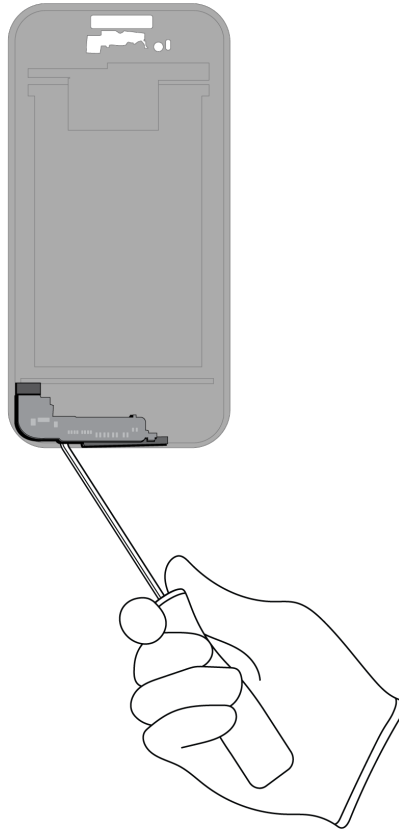


Home button assembly

PL

Plastics

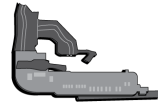
20. Pry off the charging port.



Tools Used



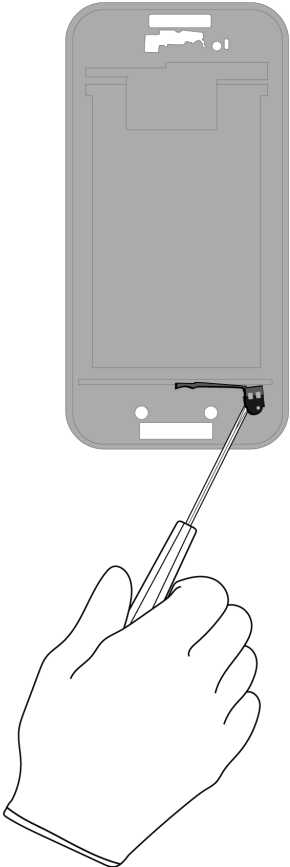
Fraction



Charging port

PMs
Precious
Metals

21. Pry off the microphone.



Tools Used



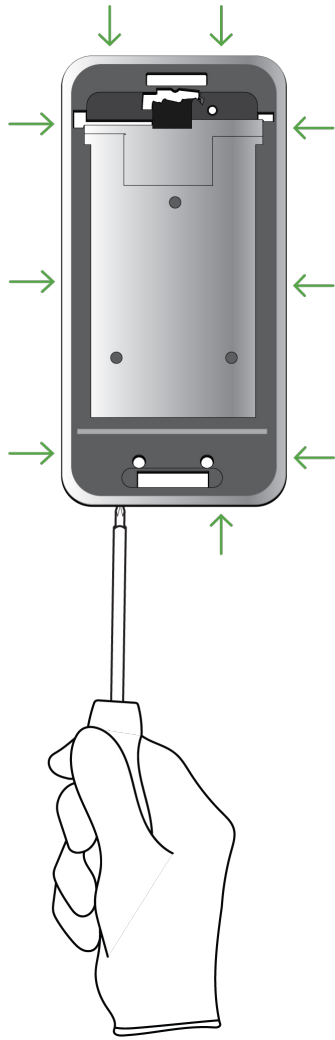
Fraction



Microphone

Cu
Copper


22. Remove the enclosure band by unscrewing the 10 Phillips fasteners.



Tools Used




Fraction



Fasteners (x10)

Fe
Ferrous


Fraction



Enclosure band

Fe
Ferrous

Fraction



Enclosure

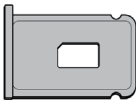
Al
Aluminum

Material Categorization of Output Fractions

All outputs from this process must be managed, handled, and disposed of in accordance with applicable waste laws and regulations, including but not limited to the Waste Framework Directive and its national enactments in Europe.

Fraction	Downstream Processing
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Aluminum



SIM tray



Back panel



Enclosure

Primary Target Material



Additional Target Material



Batteries



Lithium-ion polymer battery

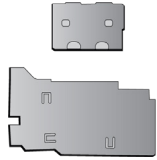
Primary Target Material



Fraction

Downstream Processing

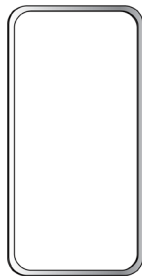
Ferrous



Main logic board covers



Fasteners (x10)



Enclosure band

Primary Target Material



Potential Additional Materials



Glass



LCD cell

Primary Target Material



Potential Additional Materials



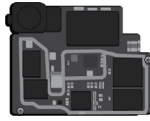
Fraction

Downstream Processing

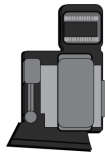
Logic Boards



SIM card



Main logic board



Display logic board



Charging port

Primary Target Material



Potential Additional Materials



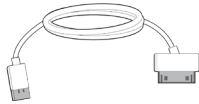
Fraction

Downstream Processing

Mixed Electronics



Power adapter



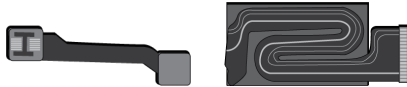
Charge cable



Headphone jack



Vibration motor



Ribbon cables



Upper antenna

Primary Target Material



Potential Additional Materials



Mixed Electronics (cont.)



Lower antenna



Wires



Home button



Microphone

Mixed Plastics



Antenna cover



Speaker lid



Home button assembly

Primary Target Material



Fraction

Downstream Processing

Rare Earth Magnets



Receiver



Speaker

Primary Target Material



Potential Additional Materials

